

Date: Tuesday, 03/06/2008 1:03:31 PM
 User: Julie Lecocq

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|----------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | 3/4" FOAM SEAL |
| Job Number : | 39669 | | |
| Estimate Number : | 10139 | | |
| P.O. Number : | | Part Number : | D2464 |
| This Issue : | 03/06/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D2464 REV B |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | 35433 | Drawing Revision : | B |
| | Type : | Material : | |
| | PURCHASED PARTS | Due Date : | 15/06/2008 |
| Written By : | | Qty: | 400 Um: Each |
| Checked & Approved By : | JUL 08.603 | | |
| Comment : | Est: A 00.06.05 New Issue EC | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 6492 Purchase part as per Dwg D2464

Possible Supplier: Accurate Rubber

Material release note required

C208106104

400 FT

| | | |
|-----|-----------|------|
| 2.0 | 451500008 | SEAL |
|-----|-----------|------|



Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)

3/4 " FOAM SEAL

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

28/6/17 400

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

508106117 x 400 FT

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 409

8/6/17

400 FT

SP

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 03/06/2008 1:03:31 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3/4" FOAM SEAL

Job Number: 39669

Part Number: D2464

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/20 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-18

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

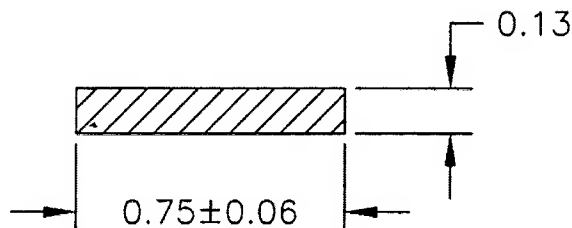
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN CP | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2464 | REV. B SHEET 1 OF 1 |
| DATE 05.01.07 | | TITLE NEOPRENE SEAL | SCALE NTS |
| A | 98.09.11 | NEW ISSUE | |
| B | 05.01.07 | REMOVE 'REF'; ADD SPEC | |

SPECIFICATION CONTROL DRAWING



D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
|
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *31661*

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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP

00129004

CUSTOMER NO.

10750

PST# OOP

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
C

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

| | | | | | |
|-----------------------------------|--|------------------------|--|---------------------|--|
| DATE: 06/11/08 | | SHIP VIA: | | TERMS: NET 30 DAYS | |
| PURCHASE ORDER NUMBER: PO00006492 | | DATE ORDERED: 06/04/08 | | SALES PERSON: KATHY | |
| PURO#7684382 | | ACR GROUP INC. | | 00129004 | |

| QUANTITY ORDERED | QUANTITY SHIPPED | B.O. | ITEM NUMBER | DESCRIPTION | UNIT | UNIT PRICE | AMOUNT |
|------------------|------------------|------|-------------|---|------|------------|--------|
| 8 | 8 | - | 451500008 | 1/8" X 3/4" C.C. NEO SPONGE ADH. BACK (50' / ROLL) | RO | | |
| 50 | 50 | - | 286750017 | 9" HOOD HOOKS - COMPLETE | EA | | |

SUBTOTAL

GST

1 CAN 33#

TOTAL AMOUNT

FREIGHT: Collect



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 06/11/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006492

ACR W.O. # : 129004

Item # : 451500008

Item Description: 1/8" x 3/4" C.C.NEO. Sponge Adh. Back (50' Roll) X8

ACR Compound : SCE- 41

Date Shipped: 06/11/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)